



Harvia Sauna

Saunas • Bathroom saunas • Infrared cabins • Products for steam rooms



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Novelty!

Harvia bathroom saunas

The bathroom sauna is an ideal solution for small bathrooms. Read more on pages 13–15.

The instructions for installation and use of all the products can be found on website at www.harviasauna.com/manuals.



Harvia products are designed and manufactured with the environment in mind. Sustainable choices are not only good for the environment, they are also good for people. The Harvia Cares symbol demonstrates that Harvia is committed to sustainable development.

The material of this brochure has also been selected with respect for nature. It has been pressed on paper mill M-real Äänekoski's Galerie Art Silk paper in which manufacture has been used wood from PEFC Certified forests – environmentally friendly local material.



The relaxing elements of nature.

Harvia is more than just a sauna. With more than half a century of experience in developing the best Finnish sauna products, Harvia knows what makes a truly enjoyable sauna bath. Harvia sauna combines the relaxing elements of nature – wood, stone and water – to bring you to an oasis of good feeling. The sauna is a beauty treatment, a moment to pamper yourself, to relax after a run or a hard day. A Harvia sauna is an aesthetic pleasure, an experience for your senses. You can easily find the perfect sauna products for

you from Harvia's extensive range. Harvia sauna will exceed your every expectation.

In addition to the traditional sauna, Harvia's product range includes relaxing infrared cabins and high-quality steam room products. The soft warmth of Harvia products offers you health benefits: improved blood circulation and immunity, relief from muscle pain, stress relief, and physical and mental relaxation.



Your sauna – an oasis of good feeling.

Harvia saunas are comprehensive solutions. You get Harvia's high-quality products, aesthetic design and easy assembly – all in the same package, from the same supplier. Create your own unique sauna experience with Harvia.

Harvia – everything you need for your sauna.

Harvia's comprehensive collection comprises everything from high-quality standard products to exquisite special products. Harvia design takes modern human needs as well as the demands of heat and moisture in a sauna into careful consideration. You can choose from Variant, Rondium and Rubic indoor saunas and from one of our five alternative sauna interiors. Furnish your sauna exactly as you like it, with sauna heaters, lights, glass doors,

windows, benches, panels, decorative stone walls and other Harvia products. Harvia provides you with the freedom and high-quality products to make your sauna a unique and beautiful oasis of good feeling.

A modern bathroom sauna is an ideal solution for small bathroom. A wide variety of materials and equipment allow you to create your own special style, just the way you want it.

If you want to enjoy a genuine Finnish sauna in its more traditional form, you should choose a Harvia Outdoor sauna or Kelo sauna. Experience the enjoyment of a sauna in your garden or next to your swimming pool. Many unforgettable moments are guaranteed.







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Variant sauna

Create your own oasis.

The basic layout of the Harvia Variant sauna is ample and provides you with the opportunity for a variety of different arrangements. The Variant sauna is also the most flexible of Harvia's sauna designs: you have four options for wall and ceiling panelling, and you can choose the windows and the tone of the doors that best match your personal taste.

You can choose the interior design of your Variant sauna from Harvia's five stylish alternatives (p. 22–23). A Variant sauna is completely insulated and, therefore, very energy efficient. Metallic corner pieces on the corners of the fascia board give your sauna a distinctive look.

The Harvia Variant sauna represents the modern Finnish sauna at its best.

The benches, as well as the sauna interior, are designed ergonomically and following original Finnish sauna traditions.

The benches, headrests and backrests are made from easy-care abachi wood as standard. High-quality bench design and soft sauna lighting guarantee your enjoyment.







S2222KL

Rondium sauna One of a kind.

Harvia's Rondium sauna is the perfect choice for bathers who want to pamper themselves. A rounded double door and decorative external stainless steel soffit with LED lights completes this stylish sauna model. Decorative stainless steel elements in the outside walls create a modern look. Even the base frame is steel-covered. This gives a stylish, modern appearance and provides protection from moisture

close to the floor. Heat-treated wood, aspen or alder is used for the exterior panelling. Aspen is used on the interior walls and ceiling.

The tasteful Exclusive sauna interior, with detachable benches, is made of abachi and heat-treated aspen. The decorative stone wall gives this sauna a stylish contrast. The Topclass Combi is a versatile heater especially for those

who enjoy a soft, humid sauna bath with an aromatic atmosphere. Harvia Colour Light brings the magnificence of colours into your sauna.

The sauna is equipped with Harvia's sensational wireless remote control for saunas, the Harvia Fenix. With Fenix you can control the sauna's temperature, humidity, operating time, presetting time and colour lights.







S2121RC



S2123RC

Rubic sauna A message from the future.

The Harvia Rubic sauna unites metal, wood and glass creating a harmonious whole. The sturdy metal profiles in the corners give the cubical sauna integrity. There are rectangular panel sheets above the black wood board of the side and back walls. Choose the material of the panel sheets and the interior panelling from aspen, alder, or heat-treated wood.

Glass is used in the front wall. Grates that express the style of the interior have been installed in front of the glass. The steel-covered base frame and

the adjustable legs protect the walls and structures of the sauna from the humidity on the floor.

The alliance of the materials is continued on the interior as well. The stainless steel strips have been embedded into the edges of the Harvia Futura benches. The same line is continued on the light fittings and heater guard. The interior features modern slim battening. Select the material for your Futura sauna interior from aspen, abachi, alder or heat-treated aspen.

A Topclass Combi heater in your Harvia Rubic sauna provides a steamy and moist sauna bathing experience. The heater is controlled by a new digital Griffin Combi control unit, which allows you to control the temperature, humidity, and lighting of your sauna. The control unit is stylishly embedded in the metal corner profile. A Harvia stone wall has been mounted behind the heater. Also the stylish Harvia sauna accessories set of stainless steel is included in the delivery.





Novelty!

Bathroom saunas

An ideal solution for a small space.

Harvia offers a complete new range of high quality saunas. Harvia bathroom saunas are designed especially for bathroom's scarce space and humid conditions. The wall elements are of water, humidity and thermal insulated material. The waterproof sidewall of the sauna can also be used as a shower wall.

Bathroom sauna can be installed almost anywhere, in apartments, hotels, ships etc. Bathroom sauna is well-suited as a renovation product but it fits in new constructions as well. The bathroom sauna is ready for use in the same day when assembled.

Select your favourite from Sirius, Capella or CapellaDual models and pick the size which suits your purposes best. It is also possible to manufacture a tailor-made bathroom sauna according to your needs and wishes. Please contact your local dealer.

>>



CapellaDual (SC1409D)



Sirius (SC1412)



SC1412



SC1111K

Sirius bathroom sauna

Harvia Sirius is a stylish and modern bathroom sauna model with plenty of glass surface at front. The width of the bench is over 100 cm in each model, so there is room for two persons to relax and enjoy the sauna bath of Harvia Vega Compact heater.

In the standard delivery the Formula sauna interior and panelling are of

alder. The Formula sauna interior is available also in aspen. Also Futura sauna interior model can be selected, the wood material options are aspen, alder, heat-treated aspen and otie. Instead of the standard alder panelling, you can select aspen or heat-treated wood.

The stylish Harvia sauna accessories set of stainless steel is included in the delivery. Tall, modern door handle gives the finishing touch for Sirius model.

Options available: fibre optic lights, upper covering ribs and side cover.





SC1409



SC1409D

Capella and CapellaDual bathroom sauna

The Harvia Capella bathroom sauna for two is an ideal solution for a small bathroom, adding a touch of luxury while taking up no more space than a standard bathtub. To a space requirement even 145 x 90 cm is enough.

Capella bathroom sauna's benches, stool and panelling are of alder. CapellaDual model is a combined sauna and

shower: the sauna can be converted into a spacious modern shower simply by folding up the bench. CapellaDual's bench, stool and panelling are of heat-treated wood with paraffin oil treatment. Shower set and installation hose kit are included in the delivery.

Both models are equipped with space saving sliding doors, giving the sauna

a modern appearance and bringing a feeling of space to the bathroom. The stylish Harvia sauna accessories set of stainless steel is included in the delivery.

Options available: floor basin (for models SC1409 and SC1409D), fibre optic lights, upper covering ribs and side cover.





Rondium SG1515KL



Radiant SGC0909BR



Radiant SGC1210BR

Infrared cabins Relax whenever it suits you.

An infrared cabin lets you relax in warmth whenever it best suits you. The warmth of the infrared cabin comes from heat radiator elements which produce dry, long-wave heat. The healthy warmth is similar to that produced by the sun. The infrared radiation provides you with an all-encompassing feeling of relaxation.

Infrared warmth also offers you several health benefits: improved blood circulation and immunity, relief from muscle pain, stress relief, and physical and mental relaxation. An infrared cabin can be installed in any dry space, for example in your bedroom.

Rondium infrared cabin

The Rondium infrared cabin is in a class of its own when it comes to finish and

detail. The different wood materials, combined with metal, give the cabin a unique and distinguished look. The decorative external stainless steel soffit is equipped with three LED lights. Even the base frame is steel-covered, which gives a stylish, modern appearance.

Light-coloured aspen is used on the interior walls and ceiling. The benches are made from aspen and heat-treated aspen. Heat-treated wood, aspen or alder is used for the exterior panelling.

The rounded glass corner with double door is made without a threshold, so it's easily accessible even by wheelchair. There are three sizes of Rondium infrared cabin to choose from. The Harvia Griffin Infra control unit is used to control the Rondium infrared cabin.

Radiant infrared cabin

The Radiant infrared cabins have a modern design and plenty of glass surfaces. The large heating elements are positioned so that the long-wave heat can reach all parts of your body.

You can set the operating time and temperature of the Radiant infrared cabin with the easy-to-use control panel. You can even listen to your favourite music on the cabin's built-in radio/CD player.

Radiant infrared cabin's interior is made of hemlock wood, a pleasant-scented, light-coloured wood related to pine. The outer surface is dark walnut veneer. Choose from two different-sized models.







Special saunas and infrared cabins, products for steam rooms

Wellness tailor-made for your space and your wishes.



Harvia's standard range of saunas and infrared cabins is one of the widest on the market. However, it is always possible that the planned location cannot accommodate a standard model. Harvia's special product department produces tailor-made saunas and infrared cabins according to your exact needs and wishes. All designs are based on traditional Harvia expertise and sauna technology. Special saunas and infrared cabins can be built according to measurements provided by the customer.

You can choose the door and windows for your special sauna or infrared

cabin from Harvia's standard range. For saunas built into low attic spaces or under stairs, 45-degree corners can be used and the ceiling can be slanted. For commercial saunas, Harvia offers extra-firm bench structures and wall frames.

Products for steam rooms

Harvia also offers products for a high-quality and easy-to-use steam room solution. The heart of our steam room solution is the Harvia Steam steam generator, which is easily controlled with the Harvia Griffin Steam control panel. A fragrance pump, Harvia Eucalyptus fragrance for steam room,

and an automatic discharge valve are available as accessories. They'll make your pampering steam room experience better than ever.

The Harvia Steam steam generator brings you to an oasis of relaxation and good feeling. Let the relaxing humid heat pamper your senses, and forget time and stress for a while.

The new Harvia aluminium frame door is a perfect steam room door because of its tight fit and excellent resistance to humidity.



Harvia Steam steam generator
Harvia Griffin Steam control panel



Aluminium frame door



Kuikka



Keitele



Saimaa

Outdoor sauna Enjoy nature.

Harvia sauna – genuine Finnish sauna enjoyment. The feeling of the open air on your skin. A combination you have to experience! For centuries in Finland, the sauna was a separate building with its own unique features.

Now you can experience the same atmosphere with Harvia Outdoor sauna models: Kuikka, Keitele and Saimaa.

Whether you choose a traditional woodburning sauna stove or an easier

electric sauna heater, you will find the same distinguished Harvia sauna spirit in your Outdoor sauna.

The Harvia Outdoor sauna package delivery is much more than just the sauna building itself! The delivery package includes all the necessary wood, roof and fastening materials and, according to your choice, a woodburning sauna stove with steel chimney or an electric sauna heater.

The Harvia Saimaa is a unique product in the Outdoor sauna product range. Its large veranda is ideal for accommodating a jacuzzi.

Whether next to your swimming pool, in your green garden or in the middle of a humming forest, a Harvia Outdoor sauna offers you authentic, peaceful moments of enjoyment.



Novelty!



Kelo sauna

Step into the Northern sauna atmosphere.

Harvia Kelo sauna gathers together the special features of kelo-wood, sub-wood, Legend heater and traditional craftsmanship along with a handmade window and door with wrought-iron hinges. The measurements are – given traditionally from the middle of the logs – width 2900 mm, depth 2450 mm + terrace 1500 mm. The diameter of the kelo-wood is 180–240 mm. You can choose either Harvia Legend electric sauna heater or Harvia Legend 240 woodburning stove with steel chimney.

Kelo-wood is a snag, a standing dead pine tree. The bark has peeled off in

the course of time. The log has got silver grey colour in the harsh and cold conditions of Karelian wilderness. Kelo-wood is usually several hundreds years old.

The benches, floor and ceiling are made of sub-wood. Logs that were lost during timber floating time and have been lying in the bottom of lakes and rivers for decades are now being lifted up and used in wood industry. Sub-wood has special characteristics because of the long time in water: it is harder and does not split or shrink. It has a slightly red tint.

Harvia Kelo sauna delivery includes all the necessary materials to complete the sauna from above the foundation: wood materials, roofing, fastening materials etc. It is recommended to have a supervisor from the sauna factory to help with the installation. Also a full installation service can be provided. Ask your local dealer for further information.

Kelo-wood =

a snag, a standing dead pine tree

Sub-wood =

lumber made out of sunken logs



Sauna interiors

Furnish your sauna according to your own taste.

When you buy a Harvia Variant sauna, you select the wood material for the walls and ceiling and the sauna interior of your choice. Harvia's sauna interior packages include benches, backrests and other elements to complete your sauna. You can also furnish your sauna with separately-selected Harvia glass doors and Colour Lights to enhance the atmosphere. You can choose from five interior alternatives: Ventura, Futura, Solar, Exclusive and Formula.



Futura



Solar

< The Solar benches in the picture have been treated with paraffin oil to beautifully accentuate the shades of the wooden surfaces. By protecting the wooden surfaces with paraffin oil, you can decrease the amount of moisture and dirt that is absorbed into the wood.

The Harvia Sauna Care Set is an easy way to clean and treat the wooden surfaces in your sauna. The package includes everything for cleaning and freshening up your sauna.

Ventura – NOVELTY!

Something completely new for your sauna! Ventura's benches, backrests and bench surrounds are made of form-pressed veneer glued in layers. Thanks to the rounded bench finishing it is very pleasant to sit on the benches. Lamps are integrated in the backrests.

Futura

Wood and metal – a bold combination of materials brings a message of the future saunas. The steel strip embedded in the front of the bench and the slim battening used on the benches give the Futura sauna interior a modern look. Choose the material of the benches from abachi, aspen, alder or heat-treated aspen. The backrests and bench surrounds are made of the same material with the benches. Lamps are integrated in the backrests.

Solar

A new type of design. An interesting rhythm of colour and lines. If you want your sauna to be really memorable, Solar is for you. You can choose from abachi, aspen, alder or heat-treated aspen for the bench material, backrests and bench surrounds in Solar. The benches, backrests and curved corner modules can be enhanced with the warm tones of alder or heat-treated aspen decoration.

Exclusive

Bright wood surfaces. Soft, tasteful lines. Furnish your sauna elegantly with Exclusive. The benches, backrests and bench surrounds are made of abachi, aspen or alder according to your taste. The Exclusive style can be enhanced with alder or heat-treated aspen decoration that frames the benches, backrests and the curved corner module.

The Ventura, Futura, Solar and Exclusive interior's benches are detachable and therefore make cleaning an easy task.

Formula

Simple lines, fresh forms. Formula is the right interior for you if you appreciate linear design. The basic Variant sauna package includes the Formula interior made of abachi unless you specifically select another wood material or interior design. Formula uses abachi, aspen, alder or heat-treated aspen as the material for the benches, backrests and bench surrounds. The bench frames and end support can be enhanced with alder or heat-treated aspen.



Exclusive



Formula

Harvia sauna doors

A glass door allows soft light to enter your sauna.

Harvia all-glass sauna doors have been specifically designed for sauna use. The glass used in the doors is tempered 8 mm safety glass. Seals keep the heat in the sauna room and make sure that the door closes smoothly. Choose from warm bronze, modern clear or stylish satin glass.

Glass doors increase brightness and impression of space. They are also safer and make it easier for you to keep an eye on children from inside the sauna. Glass doors are also maintenance-free decade after decade. The doors shown in the photos are available for Variant and special saunas. There are also two decoration patterns available for the surface of satin glass doors: bulrush and female figure. The door frame material matches the sauna wall panels, the door handle is hardwood, and the hinges are chrome-plated and adjustable.

Harvia double door

The Harvia double door is specially designed for larger Variant and special saunas. It brings a feeling of space to the bathroom and sauna facilities and combines the two spaces into one stylish whole. Depending on the sauna floor plan, the double door is either straight or at a 45-degree angle. The glass can be bronze or clear.

Harvia aluminium frame door

Because of its excellent moisture resistance, the stylish Harvia aluminium frame door is an excellent choice for any steam room or sauna. This sealed door is made from 8 mm tempered safety glass. The Harvia aluminium frame door is available as both a single and a double all-glass door. The glass colour options are bronze, smoky grey, clear and satin.



B-door
Satin, bulrush pattern



F-door
Satin, female pattern



Double door, straight
Clear



S-door
Satin



G-door
Clear



G-door
Bronze



Aluminium frame door
Smoky grey

Harvia sauna windows

Soft light filters through the glass and touches the surface of the wood.

One or more windows can be added to Variant saunas. All Harvia windows are made of 8 mm tempered safety glass. Choose from warm bronze, modern clear or stylish satin glass. Like all Harvia sauna structures, the windows also meet the strictest safety standards.

Harvia also offers a novel alternative to glass blocks: windows with a satin finish with a glass block pattern. The windows are easy to mount and fit beautifully with satin sauna doors. The frames are alder or aspen.



Window 4 x 8
Glass 400 x 850 mm,
bronze. Available also
in clear and satin.



Window 4 x 15
Glass 400 x 1500 mm,
bronze. Available also
in clear and satin.



Window 5 x 9
Glass 425 x 815 mm,
satin, glass block
pattern.



Window 5 x 18
Glass 425 x 1790 mm,
satin, glass block
pattern.

Harvia colour lights

The magnificence of colours.

With Harvia colour light, the atmosphere you desire is in your hands. Colours have a significant effect on the overall health of human beings. Harvia's colour light system consists of a colour light device and a control unit (Griffin Colour Light or Fenix). The system can be installed in medium-sized and large saunas. The colour light device contains four different coloured halogen lamps (green, red, blue and yellow). With the colour light control unit you can set the desired colour light, adjust brightness and speed of the colour light alteration. Colour light is for interior models Exclusive and Solar. Futura colour light matches nicely to Formula and Futura interior models.



Colour light



Futura colour light



Harvia decorative stone wall

Innovative sauna decoration.

Harvia decorative stone wall helps you to easily create a stylish sauna. It can easily be attached directly onto the sauna panelling. Decorative stone wall is made of quality ceramic stone imitation. The size of the wall element, which is designed for Harvia's ready-made-saunas, is 534 x 1870 mm. The lower part of the decorative stone wall element is made of stylish brushed steel, on which you can mount a heater. Harvia also offers decorative stone wall for higher saunas. The size of this model is 534 x 2040 mm.



534 x 1870 mm 534 x 2040 mm



Sauna products to complement your enjoyment

Harvia's broad range of products offers you everything from high-quality, clean sauna stones to buckets, thermo-hygrometers and sauna aromas.





Sauna heaters

Pioneers in technology and design.

A stylish and high-quality Harvia heater is the heart of your sauna. Harvia's popular heaters have always been pioneers in their product group: elegant, durable and economic. The versatile product range and the heaters' ease of use are proof of high-quality design.

Some Harvia heaters are controlled by a separate control unit. More detailed information about Harvia sauna heaters is available in the brochures for Harvia electric heaters and woodburning products and also at www.harviasauna.com.

Heaters for private saunas



Compact
Output: 2,0–3,0 kW
Sauna room: 1,2–4 m³



Vega Compact
Output: 2,3–3,5 kW
Sauna room: 1,3–4,5 m³



Delta
Output: 2,3–3,6 kW
Sauna room: 1,3–4,5 m³



Delta EE
Output: 2,3–3,6 kW
Sauna room: 1,3–4,5 m³



Delta Combi
Output: 2,9 kW
Sauna room: 1,5–4 m³



Topclass
Output: 3,0–8,0 kW
Sauna room: 2–12 m³



Moderna
Output: 4,5–8,0 kW
Sauna room: 3–12 m³



Sound
Output: 4,5–9,0 kW
Sauna room: 3–14 m³



Vega
Output: 4,5–9,0 kW
Sauna room: 3–14 m³



Steamer
Extra equipment
Output: 2,0 kW



Symphony
Output: 4,0–6,0 kW
Sauna room: 5–12 m³



Forte
Output: 4,0–9,0 kW
Sauna room: 5–15 m³



Topclass Combi
Output: 5,0–9,0 kW
Sauna room: 3–14 m³



Fuga
Output: 6,0–9,0 kW
Sauna room: 5–14 m³

Heaters for large private and commercial saunas



Kivi
Output: 6,9–9,0 kW
Sauna room: 6–14 m³



Figaro
Output: 6,8–9,0 kW
Sauna room: 6–14 m³



Senator Combi
Output: 7,0–9,0 kW
Sauna room: 6–14 m³



Senator
Output: 9,0–10,5 kW
Sauna room: 8–15 m³



Hidden Heater
Output: 6,0–12,0 kW
Sauna room: 6–17 m³



Elegance
Output: 10,5–18,0 kW
Sauna room: 9–35 m³



Club, Club Combi
Output: 11,0–15,0 kW
Sauna room: 9–24 m³

Control units



Legend
Output: 11,0–16,5 kW
Sauna room: 9–35 m³



Profi
Output: 20,0–33,0 kW
Sauna room: 18–66 m³



Woodburning sauna stoves



Harvia Steam steam generator
Power: 4,5–10,8 kW
Steam output capacity: 5,5–14,6 kg/h

Superior sauna expertise based on years of tradition.

In Finland, we really know how to handle wood and build saunas. This expertise has developed over the years, but the basis for everything is still the tradition of sauna expertise and the skill of handling wood that is embedded in the Finnish genes. Many functional and innovative solutions are born from these traditions. All Harvia saunas are manufactured from tough, slowly-grown wood. The trees are felled in accordance with strict EU environmental standards.

A Harvia sauna can be installed anywhere: in indoor spaces, bathrooms, basements or attics. Every Harvia sauna comes with clear instructions for assembly, so you can assemble the sauna yourself or you can use one of the trained, professional assemblers employed by many Harvia dealers. Ask your local dealer for further information.

Panelling alternatives

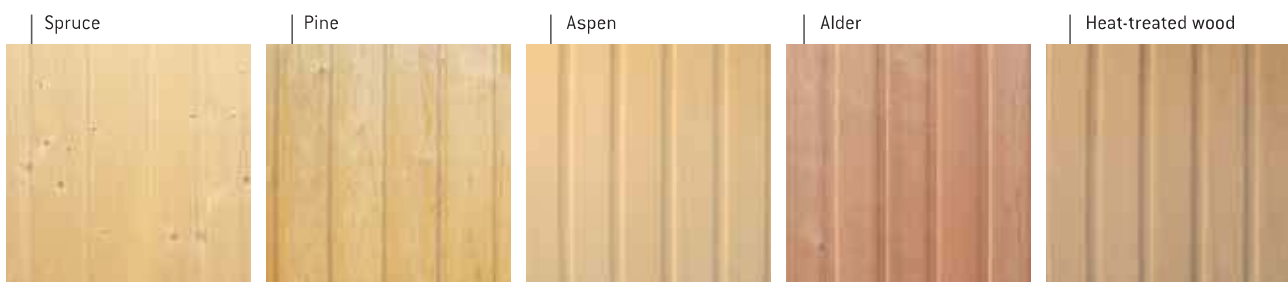
Spruce panelling is slowly grown, healthy and tough Finnish softwood with sound knots that enliven the surface. Spruce secretes very little resin, and the wood retains its light colour for many years.

Pine panelling is made of pure pine board that has a slightly red tinge. Its looks improve with age, and it darkens beautifully as the years pass. Its faint fragrance of pine resin reminds you of fresh pine forests.

Aspen is a traditional sauna material because of its characteristics. Aspen's light and even colour is long-lasting and creates a fresh atmosphere inside your sauna.

Alder has a refined shade of red which deepens with age. It's slightly variegated and easy to care.

Heat-treated wood preserves its shape well as the years pass. It is the darkest in colour of Harvia panelling material and also has a pleasant scent. You can accentuate the shade of the wood with paraffin oil.



Details in saunas



Door handle

Harvia uses a door handle with a functional, adjustable magnetic latch in its sauna doors. The magnet keeps the door closed, even if throwing water on the heater causes a pressure wave. The magnetic latch is also designed to be completely safe.



Adjustable legs

Harvia saunas are delivered with adjustable legs fitted into the base frame of the sauna. They prevent moisture from the floor from moving into the lower edges of the sauna walls. Adjustable legs also make it easier to assemble the sauna horizontally if the floor is not even.



Benches

The carpentry skills at Harvia are top quality, and this is especially evident in the bench finishing. The Exclusive, Solar, Futura and Ventura interior's benches are detachable and therefore make cleaning an easy task.



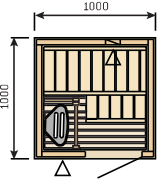
Safe floorboard

Harvia saunas are delivered with safe and hygienic plastic floorboards. Special plastic on the underside prevents the floorboards from sliding on the floor surface. The upper surface has a pleasant graining that prevents slipping. The light boards are easy to clean on both sides and are long lasting. As an alternative, you can also order traditional wooden floorboards made from spruce.

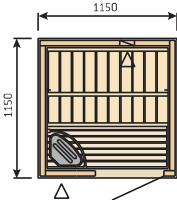
Floor plans

Variant sauna [p. 6–7]

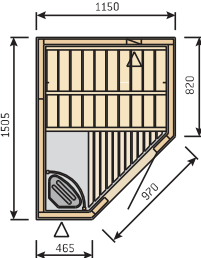
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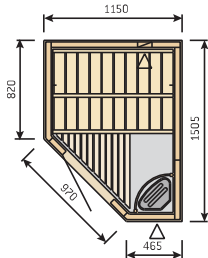
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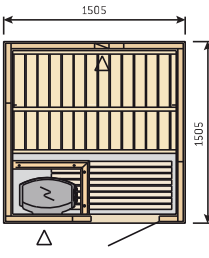
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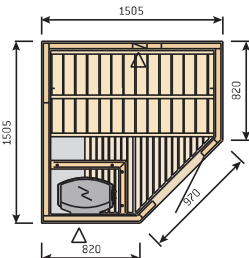
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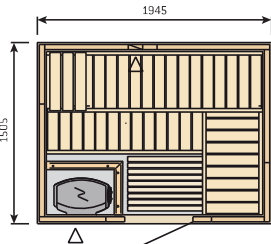
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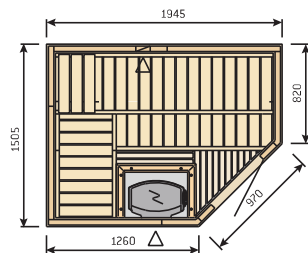
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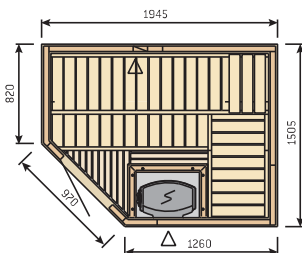
S2015



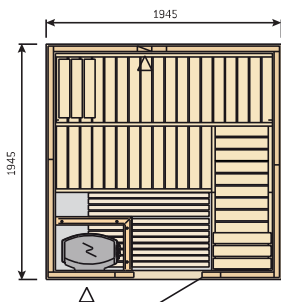
S2015R



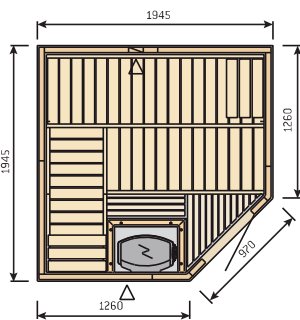
S2015L



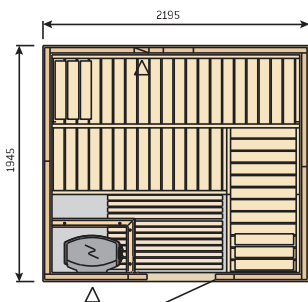
S2020



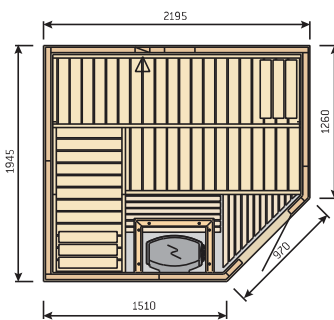
S2020R



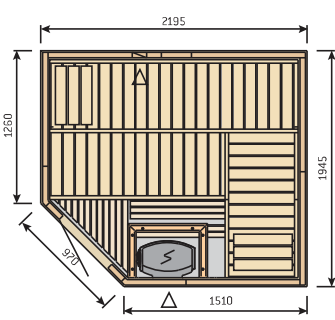
S2220



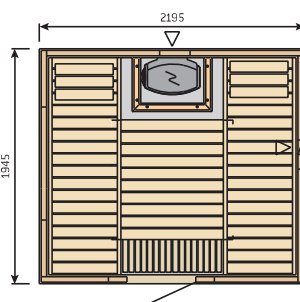
S2220R



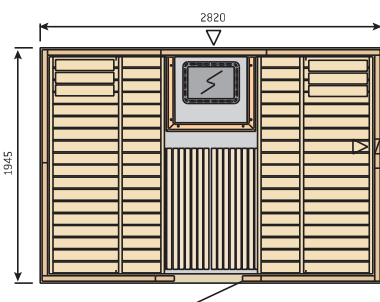
S2220L



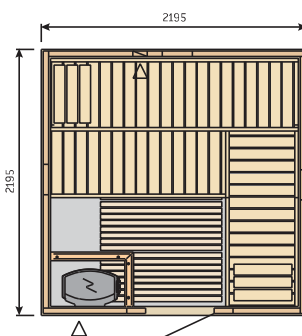
S2220H



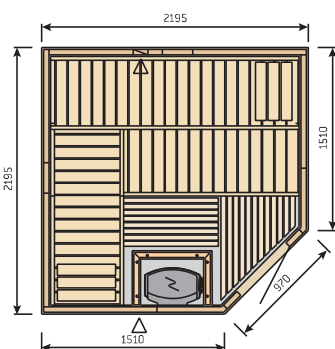
S3020H



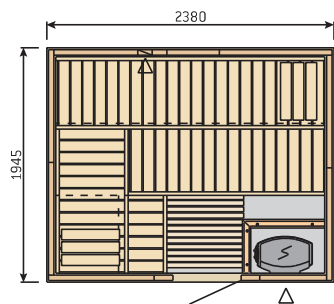
S2222



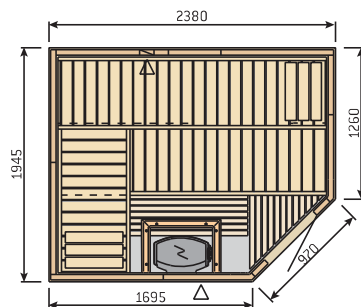
S2222R



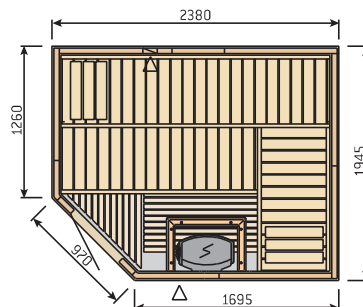
S2520



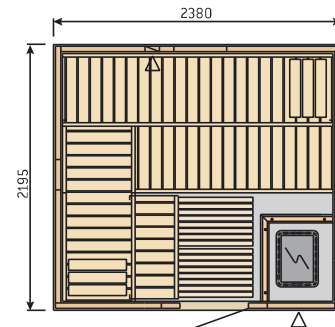
S2520R



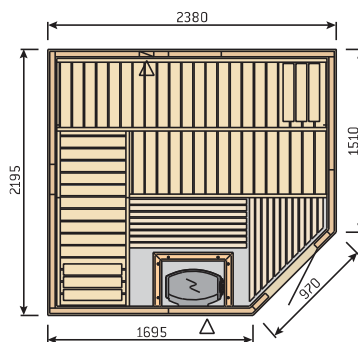
S2520L



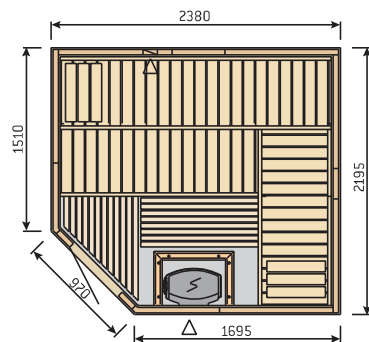
S2522



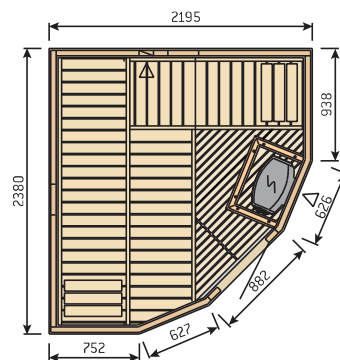
S2522R



S2522L

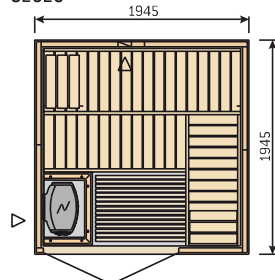


S2522M

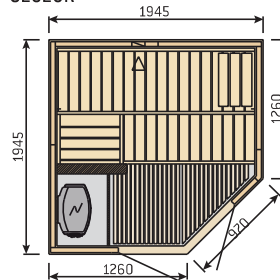


Variant saunas with double door option

S2020



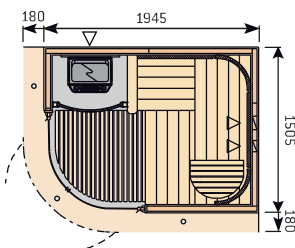
S2020R



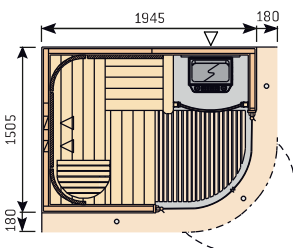
Double doors are available for the models S2020, S2020R, S2220, S2220R, S2220L, S2222, S2222R, S2520, S2520R, S2520L, S2522, S2522R and S2522L.

Rondium sauna (p. 8–9)

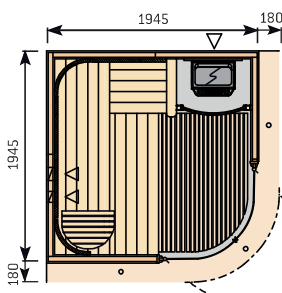
S2015KLL



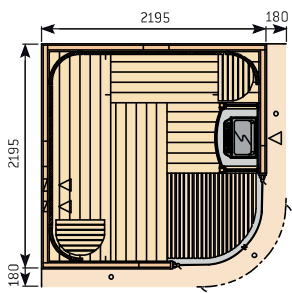
S2015KL



S2020KL

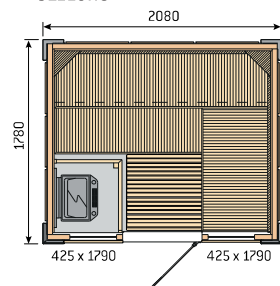


S2222KL

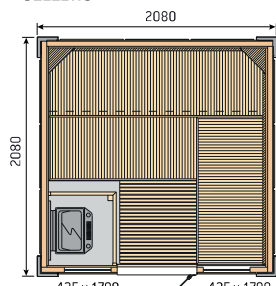


Rubic sauna (p. 10–11)

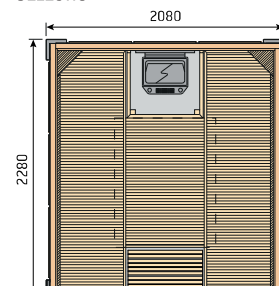
S2118RC



S2121RC



S2123RC

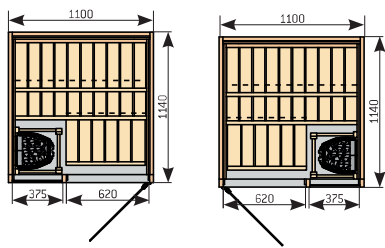


Bathroom saunas

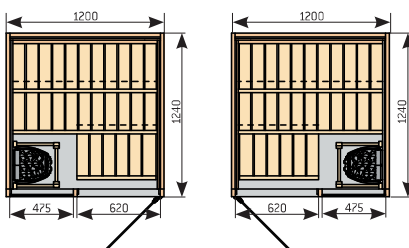
(p. 12–15)

Sirius

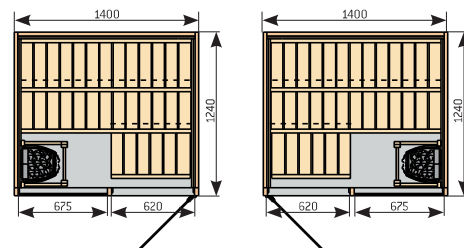
SC1111



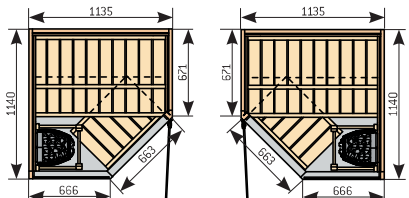
SC1212



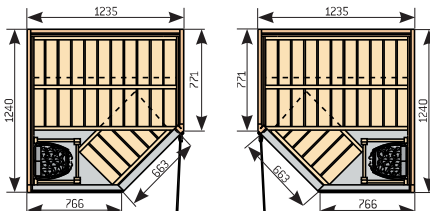
SC1412



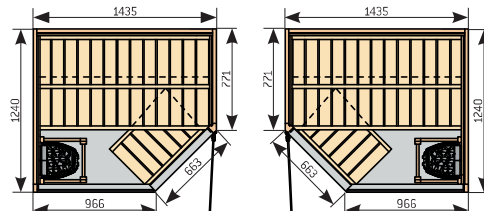
SC1111K



SC1212K

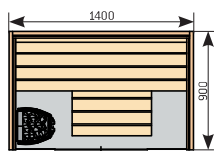


SC1412K

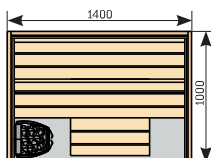


Capella

SC1409

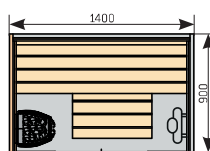


SC1410

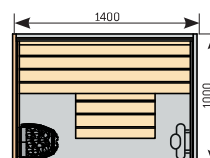


CapellaDual

SC1409D



SC1410D

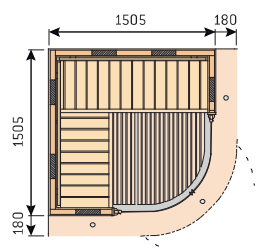


Infrared cabins

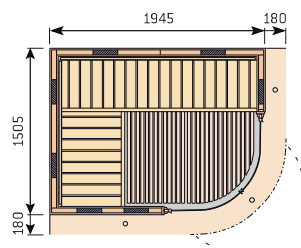
(p. 16–17)

Rondium infrared cabin

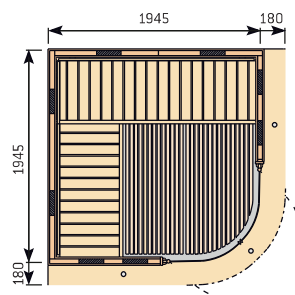
SG1515KL



SG2015KL

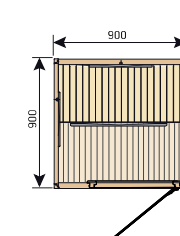


SG2020KL

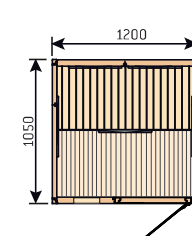


Radiant infrared cabin

SGC0909BR



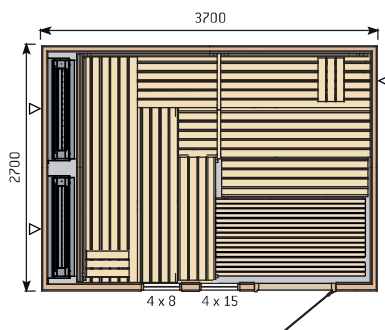
SGC1210BR



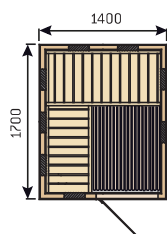
Special saunas and infrared cabins

(p. 18–19)

Special sauna



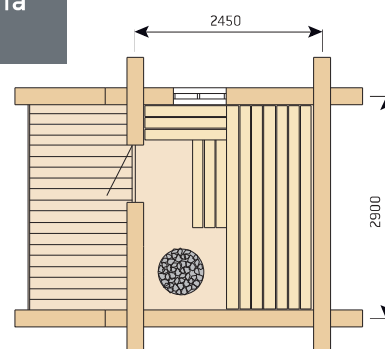
Special infrared cabin



Kelo sauna

(p. 21)

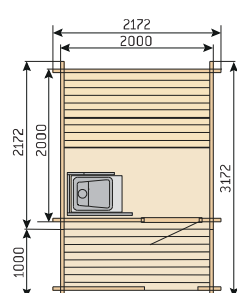
S04500



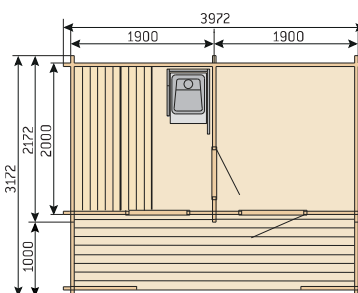
Outdoor sauna

(p. 20)

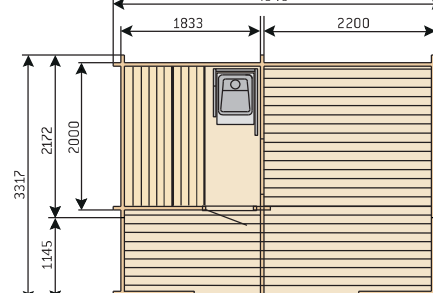
S02200



S04000



S04300



60 years of Harvia sauna bathing.



Harvia Ltd. celebrates its 60th anniversary this year. The company founded in 1950 by Tapani Harvia [1920–1998] has expanded over the decades from a small artist's forge into one of the world's leading sauna heater manufacturers and a forerunner in the sauna business. Behind the success story stands a determined and skillful inventor who forged his business idea and expertise into the shape of a sauna stove.

Initially only a few woodburning sauna stoves were manufactured each year, but by the 1980s Harvia had become the world's leading manufacturer of sauna stoves. During the same decade Harvia started making electric heaters. The company began working in wood as well as metal when the sauna factory was established in 1997. Harvia has remained a Finnish family enterprise and the Harvia companies now employ 250 people. Products are exported globally.

Harvia can provide everything you need in your sauna. Besides sauna heaters, Harvia manufactures saunas, sauna interiors, bathroom saunas, infrared cabins, steam generators, and sauna accessories. The company is firmly focused on product development and the challenges of the future.



Harvia's first sauna stove.

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